# Track & Trace **CAPA MV** Mark & Verify Station



On the Mark & Verify Station CAPA MV, units are marked with production-specific data and the print is verified. The processing and aggregation of serialised data is handled by IMPERA Line Management.



Any questions?

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#### DESCRIPTION

• Criteria: 1D and 2D codes e.g. Code 128, DataMatrix and plain text such as lot, expiry date, GTIN and serial numbers

• Implemented codes: GS1, IFA, CIP 13, ITS, Bollini IPZS, Royal Vignette Belge and China E-Coding

• Box sizes: A = 15 - 220 mm, B = 20 - 120 mm, H = 60 - 220 mm

• Fixed or adjustable height of folding box feed: 800 - 1,050 mm

• The machine control of all

components is performed by a PLC
Compatible to printers by Wolke, REA, Bluhm and Domino. Other printers, e.g.
DoD can be implemented upon request.



## APPLICABLE OBJECTS



Folding box

## ON SITE

Tool-free adjustment to individual folding box size on site. The sensors ascertain precise folding box print, print verification as well as rejection verification. Rejection can occur pneumatically or via a mechanical turnout.



High-precision placement of print thanks to precise folding box guidance

| ia<br>) 10 | HAIN FORMAT HANAGEMENT UNIX-CAP  | a mv – Lynx-Capa | TE SETTINGS STATISTICS                          |
|------------|----------------------------------|------------------|---|
| STATISTICS | LYNX-CAPA MV                     |                  | Error messages LYRX-C4PA h US8 memory device    |
|            | Total hours                      | 92:36:49         | Error messages LYNX-CAPA 1 Undefined folding bo |
|            | Time conveyor belt               | 1:14:23          |   |
|            | Total folding bases (production) | 195              |   |
|            | Total folding boxes (bypass)     | 97               |   |
|            | Ejected                          | 77               |   |
|            | Boxes/min.                       | 62               |   |
|            | LYNX-GAPA TE                     |                  | 1   |
|            | Total hours                      | 102:27:23        |   |
|            | Time conveyor belt               | 1:54:36          |   |
|            | Total folding boxes (production) | 203              |   |
|            | Total folding boxes (bypass)     | 73               |   |
|            | Ejected                          | 78               |   |
|            | Total number of labels (left)    | 224              |   |
|            | Total number of labels (right)   | 224              |   |

Handling of data and serialisation by IMPERA

#### SCANWARE HIGHLIGHTS

